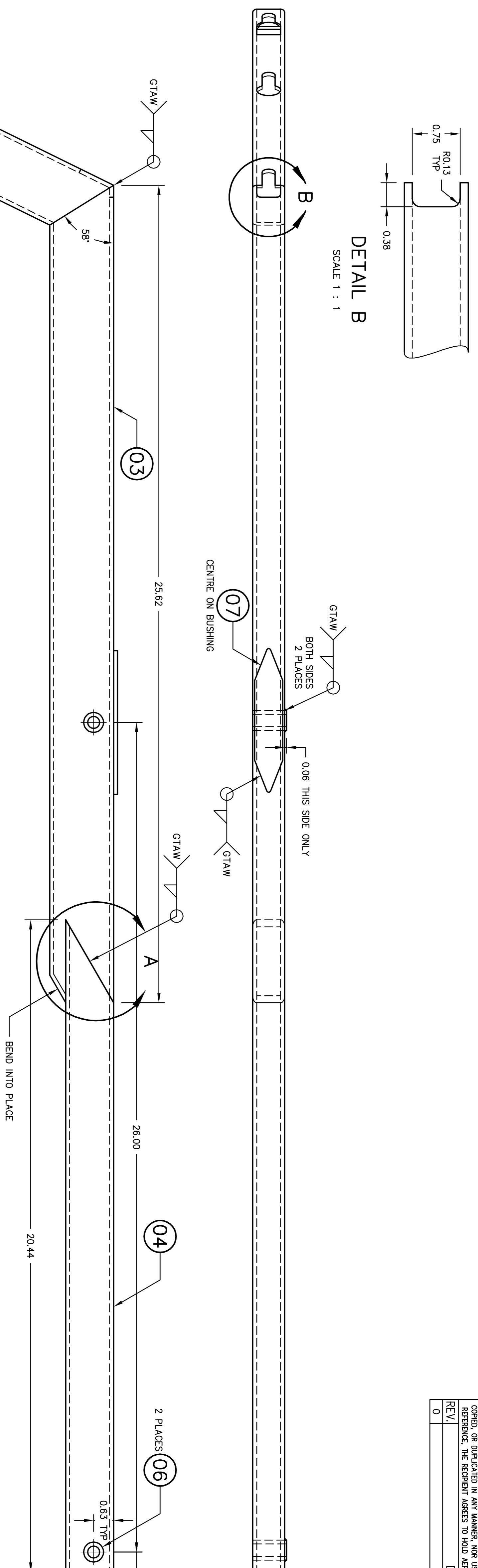


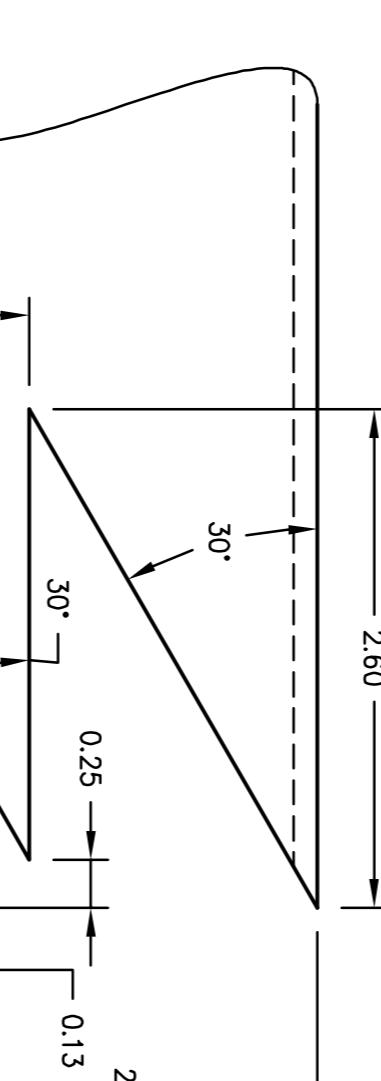
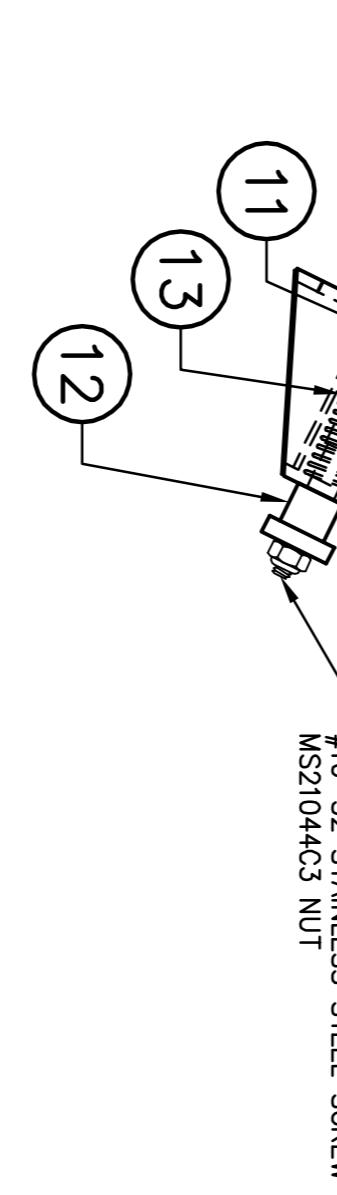
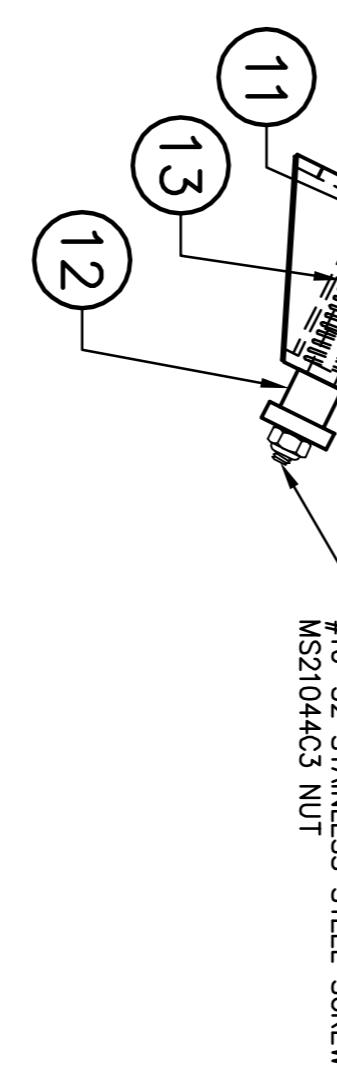
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREIN.

REV.	DESCRIPTION OF CHANGE	INITIAL	DATE
0	INITIAL ISSUE		

DETAIL B
SCALE 1 : 1



① AFT BEAM ASSEMBLY



DETAIL A
SCALE 1 : 1

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT FOR STAINLESS STEEL.
3. ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO INSTALLATION.

LIST OF MATERIALS			
QTY	APPROVALS	DATE	AERO DESIGN LTD.
DRAWN: JEFF CLARKE	01	OCT 2008	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 890M
CHECKED: E. BURGESS			2013 – 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7
UNLESS OTHERWISE SPECIFIED			tel: (403) 250-8027 fax: (403) 250-8333
DECIMALS			www.aerodesign.ca
ANGLES			BELL 206B
X.XXX	±0.010	±1/2"	QUICK RELEASE MOUNTING PROVISIONS
X.XX	±0.03	SCALE 1 : 2	AFT BEAM FABRICATION
X.X	±0.1	DWG. SIZE (DWG. NO.)	SHEET 1 OF 1 A1 REV. O